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DALL-100-B-B-A
Job Sheet 201947



Part No: DALL-100-B-B-A

Job Qty: 1 pcs

Part Name: Dyneema® Long Line, 100 foot, 3,000lb safe load (1,350kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 12/19/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 20225

Note: DWG DALL-### Rev D IPP Rev. A 19.10.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - Issue SN	1 pcs	12/19/19		0.00	1.00	Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		GP 19-12-11
100	Small Fab - 2 - B4B	1 pcs	12/19/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		GP 19-12-11
110	QC 5	1 pcs	12/19/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

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Container No: S239324



Part: DALL-100-B-B-A

Job No: 201947

Serial No/Batch: S239324

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 12/11/19

130	Packaging 3-1 - Stock - B4B	1 pcs	12/19/19	0.00 0.00	QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS 78 9-89
					Packaging 3 - 25 - B4B	DEC 11 2019
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS 21 9-89
					Packaging 3 - 36 - B4B	DEC 11 2019
135	DC - 1 - B4B	1 pcs	12/19/19	0.00 0.10	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	12/19/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
					QC 21 - FG - 70	DEC 11 2019
					QC 21 - FG - 53	

Part Op 90 - Issue S/N

Descriptions: 100 - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-ASSEMBLED LANYARD LENGTH MUST BE 5" +/- 1". LANYARD MUST BE INSTALLED WITH ID TAG TO THE BASE OF THE THIMBLE AND PASS THROUGH THE ROPE STRANDS IN ORDER TO BE SECURED. BLUE JACKET (IF APPLICABLE) VELCRO NEED TO BE FASTENED OVER ASSEMBLED LANYARD AND ID TAG. THE ID TAG MUST NOT MOVE FREELY ONCE INSTALLED. 5-Attach tag using 90177A218 ring to zipper on -21 bag, place second tag in front pocket of -21 bag as per drawing sheet 2. 6-MACHINE ENGRAVE, OR DOT MARK, OR STAMP USING 0.25" STAMP, S/N ONTO EACH THIMBLE 7-COIL LONG LINE INTO BAG

110 - (QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location:

135 - Photocopy blue file CMM-T-0001 Rev B.

140 - QC21- Final Inspection - Work Order Release

Job BOM					513397
Part / Item	Component Name	Quantity	Operation	Container	
DALL-100-B-B-A-1	Dyneema® Long Line, 100 foot, 3,000lb safe load (1,350kg)	1 pcs (1 ea)	90-Small Fab - Issue SN		200927 230888
1632T22	Aluminum Tag 1" X 2" X 0.04" 28	4 Ea (4 ea)	100-Small Fab - 2 - B4B		200927
3896T31	Ferule 1/16 X 3/8" - Aluminum ✓	4 Ea (4 ea)	100-Small Fab - 2 - B4B		215202
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8 66	2 Ea (2 ea)	100-Small Fab - 2 - B4B		200934
CL-2-C	Lanyard Wire ✓	1 ft (1 ea)	100-Small Fab - 2 - B4B		182012
D2182	Heat Shrink ST637	.5000 ft (.5 ea)	100-Small Fab - 2 - B4B		F155059
DALL-###-21	Dart Aerospace Bag CORNER	1 pcs (1 ea)	100-Small Fab - 2 - B4B		216267
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Small Fab - Issue SN	DALL-100-B-B-A-1	1	1	0	
100-Small Fab - 2 - B4B	1632T22	4	19	0	
	3896T31	4	490	0	
	90905A673	2	18	0	
	CL-2-C	1	937	0	
	D2182	1	198	0	
	DALL-###-21	1	47	0	
Part Specifications					
Specifications could not be found.					

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